

I CLAIM:

1. Induction cookware having a decorative outer surface made from a composite metal sheet comprising at least one layer of a ferromagnetic material and a layer of a decorative wrought metal bonded to the ferromagnetic layer and forming the outer surface of the cookware, said decorative layer having a thickness between about 0.0002 to 0.003 inch thick at least along a bottom wall of the cookware.

2. The induction cookware of claim 1 wherein the decorative outer layer is copper.

3. The induction cookware of claim 1 wherein the decorative outer layer is aluminum.

4. The induction cookware of claim 3 wherein the aluminum is anodized.

5. An induction heated rice cooker utensil comprising a bowl-shaped vessel made from a roll bonded composite metal sheet having one or more layers of a high heat-conducting metal of aluminum and/or copper bonded to a layer of a ferromagnetic material, and an outer decorative layer of copper bonded to the ferromagnetic material having a thickness at least along a bottom wall of between 0.0002 to 0.003 inch.

6. The rice cooker of claim 5 wherein the bowl-shaped vessel includes a non-stick surface applied to a food contacting side of the high heat-conducting metal layer.

7. The rice cooker of claim 6 wherein the bowl-shaped vessel includes a non-stick surface applied to a food contacting side of the high heat-conducting metal layer.

8. An induction heated rice cooker utensil comprising a bowl-shaped vessel made from a roll bonded composite metal sheet having one or more layers of a high heat-conducting metal of aluminum and/or copper bonded to a layer of a ferromagnetic

material, and an outer decorative layer of anodized aluminum bonded to the ferromagnetic material having a thickness at least along a bottom wall of between 0.0002 to 0.003 inch.